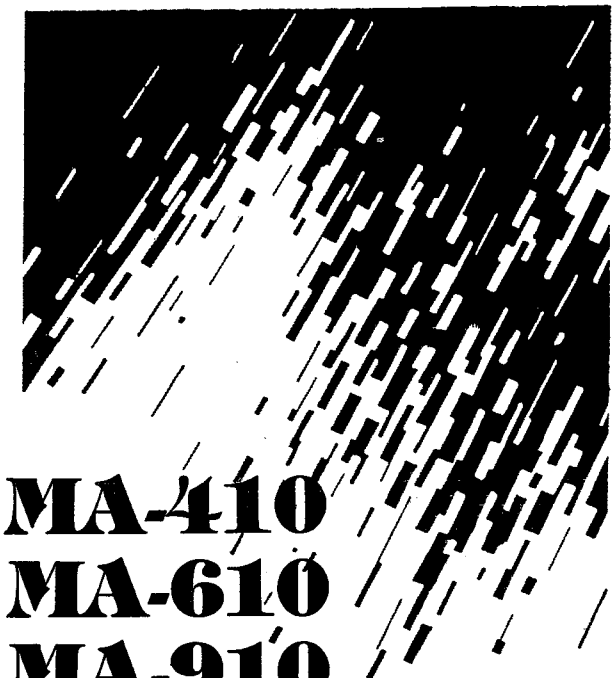
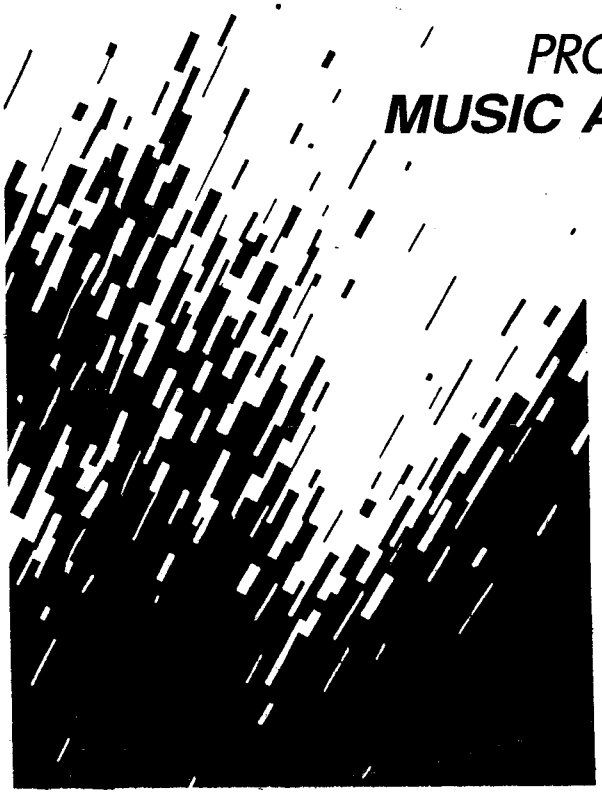
OPERATING INSTRUCTIONS



MODEL MA-410
MA-610
MA-910

PROFESSIONAL
MUSIC AMPLIFIER



INKEL

Unpacking and Installation

Although it is neither complicated to install nor difficult to operate your stereo amplifier, a few minutes of your time is required to read this manual for a properly wired installation and becoming familiar with its many features and how to use them.
Please take a great care in unpacking your amplifier and do not discard the carton and other packing materials. They may be needed when moving your set and are required if it ever becomes necessary to return your set for service. Never place the unit near radiators, in front of heating vents, in excessively humid or dusty location to avoid early damage and for your years of quality use. Connect your complementary components as illustrated in the following page.

Features

- HIGH RELIABILITY
  To assure absolute long-term reliability, the output section of each channel incorporates Multiple Emitter Power Transistor, which provide safety margin 4:1.

- HIGH POWER DRIVE
  Triple diffused high power driver transistors are employed along with high speed, high voltage devices for pre-driver and inverter stages.

- ENERGY LIMITERS
  Voltage-current type energy limiters are incorporated for overload protection of the amplifier.
  Due to the large safe operating area of the output stage, the limiter does not actuate until driving 1.4 ohm load at full power.

- THERMAL OVERLOAD PROTECTION
  In MA-410 and MA-610, to protect the output stage from thermal overload, the output will be automatically diconnected from the load (Loud speaker) by use of thermal switch when the heatsink reaches to 95°C.
  The load will automatically be reconnected when the temperature drops to below 95°C.

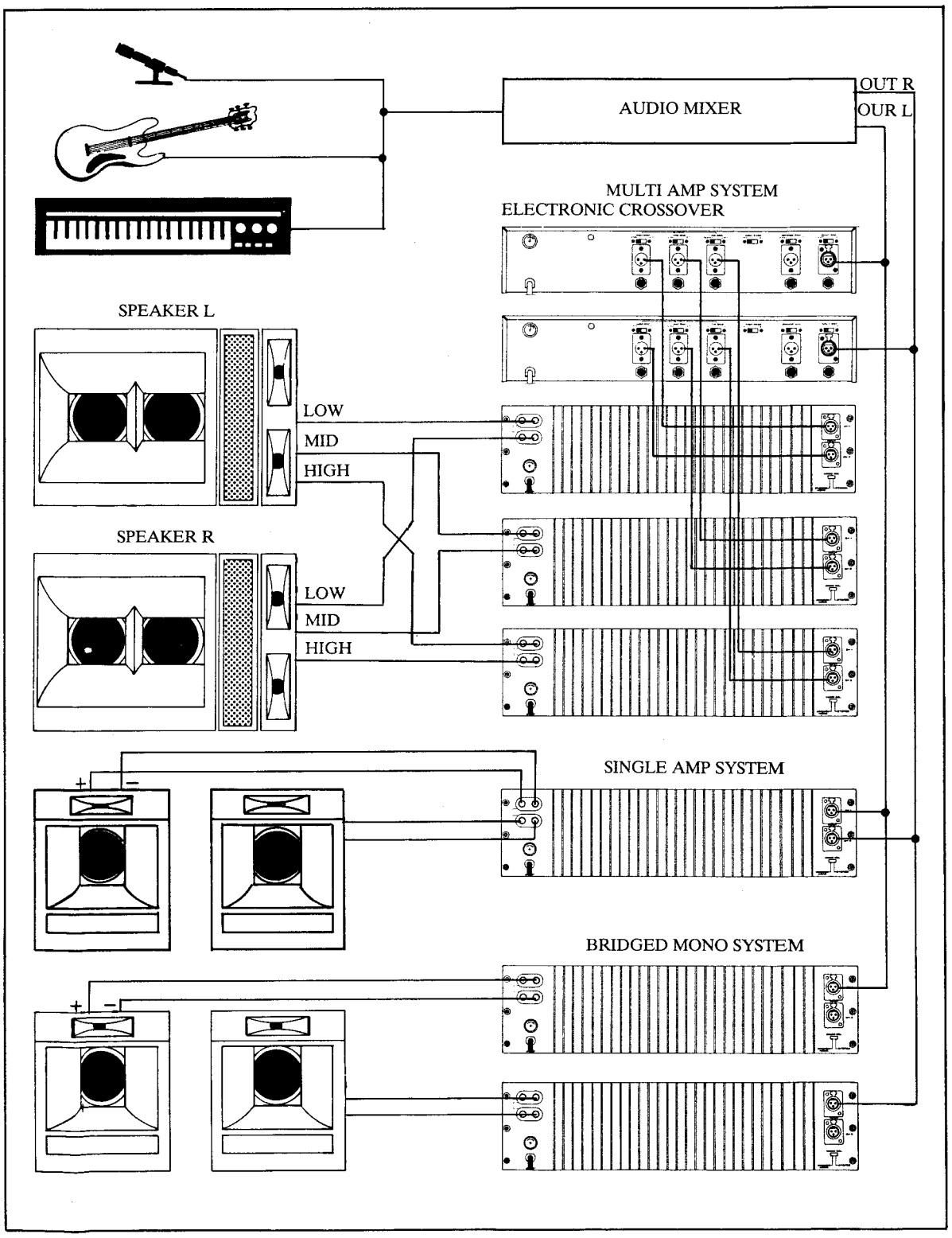
  In MA-910, when the temperature of main heatsink reaches to 70°C, fan is activated. And the fan is stopped when the temperature drops below 70°C.

- AC POWER PROTECTION
  When a harmful DC voltage is detected at the output terminals, the protection relay cuts off the primary AC line.

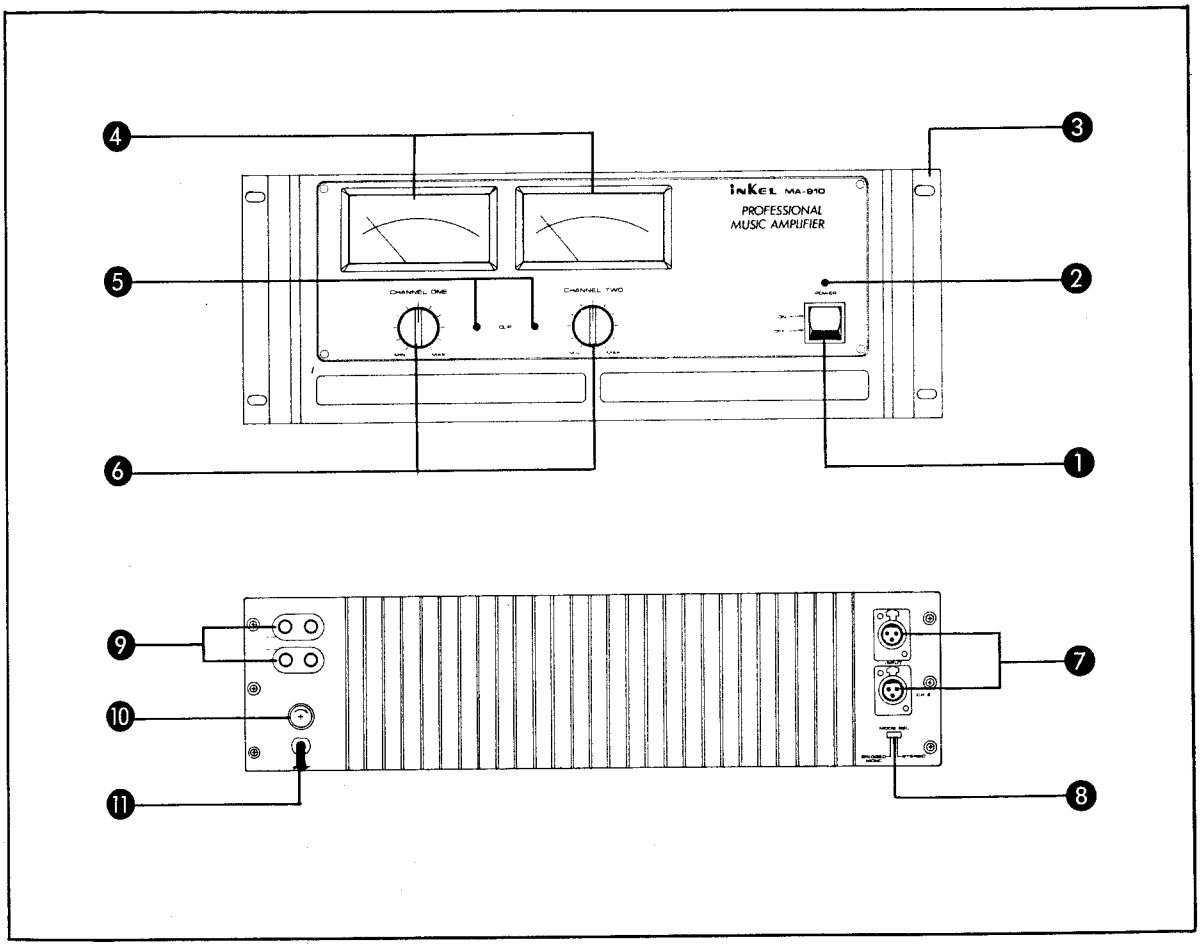
- SURGE CURRENT PROTECTION
  These amplifiers are provided with output fuses to protect the loudspeakers from surge current.

- BRIDGED MONO FUNCTION
  For more powerful sound, these amplifiers can be used for monoral sound by selecting the mode selector to bridged mono function.
  Please refer to BRIDGED MONO operation.

Rear Panel Connections



Front Panel and Rear Panel Controls



1. POWER SWITCH
   To turn the Amplifier ON or OFF, press the upper or lower of this switch button.

2. POWER INDICATING LED
   This LED indicates power is turned ON.

3. HANDLES
   You can handle this amplifier easily by using these handles.

4. VU meter
   The large VU meters are provided to monitor the output power of each channel.

5. CLIP INDICATORS
   Two LED indicators illuminate when the input signal levels exceed 3dB above clipping. Then you had better properly adjust the level controls.

6. LEVEL CONTROLS
   Separate level controls are provided for channel one and channel two input. Clockwise rotation of the controls increases level.

7. INPUT CONNECTORS
These XLR jacks are for unbalanced input signal.
A nominal RMS voltage of 1.5 volts will drive the amplifier to rated output, and the input impedance are nominally 15000 ohms.

8. MODE SELECTOR
Bridged mono operation is easily achieved by this recessed slide switch. The input is applied to channel one only, and the corresponding front panel gain control is used to set the level. Please note Bridged Mono Operation.

9. OUTPUT TERMINALS
Output terminals are dual five-way binding posts, which are identified as to polarity with a red and a black terminals. We suggest the use of dual banana plugs as a convenient and reliable method of hook-up.
Do not parallel the two outputs of each channel by connecting them (together, or parallel them) with any other amplifier output.

10. FUSE HOLDER
This fuse holder contains AC primary fuse. When fuse is blown out, it should be replaced with the same type just like following table.
If it continues to blow, stop replacing fuse and refer servicing to qualified personnel.

Condition / Model	AC 100V/120V	AC 220/240V	Output
MA 410	T8A	T4A	NB 6A
MA 610	T10A	T6A	NB 8A
MA 910	T15A	T8A	NB 12A

* Output fuses are built in the sets.

11. AC POWER CORD
Plug this AC input cord into AC outlet.

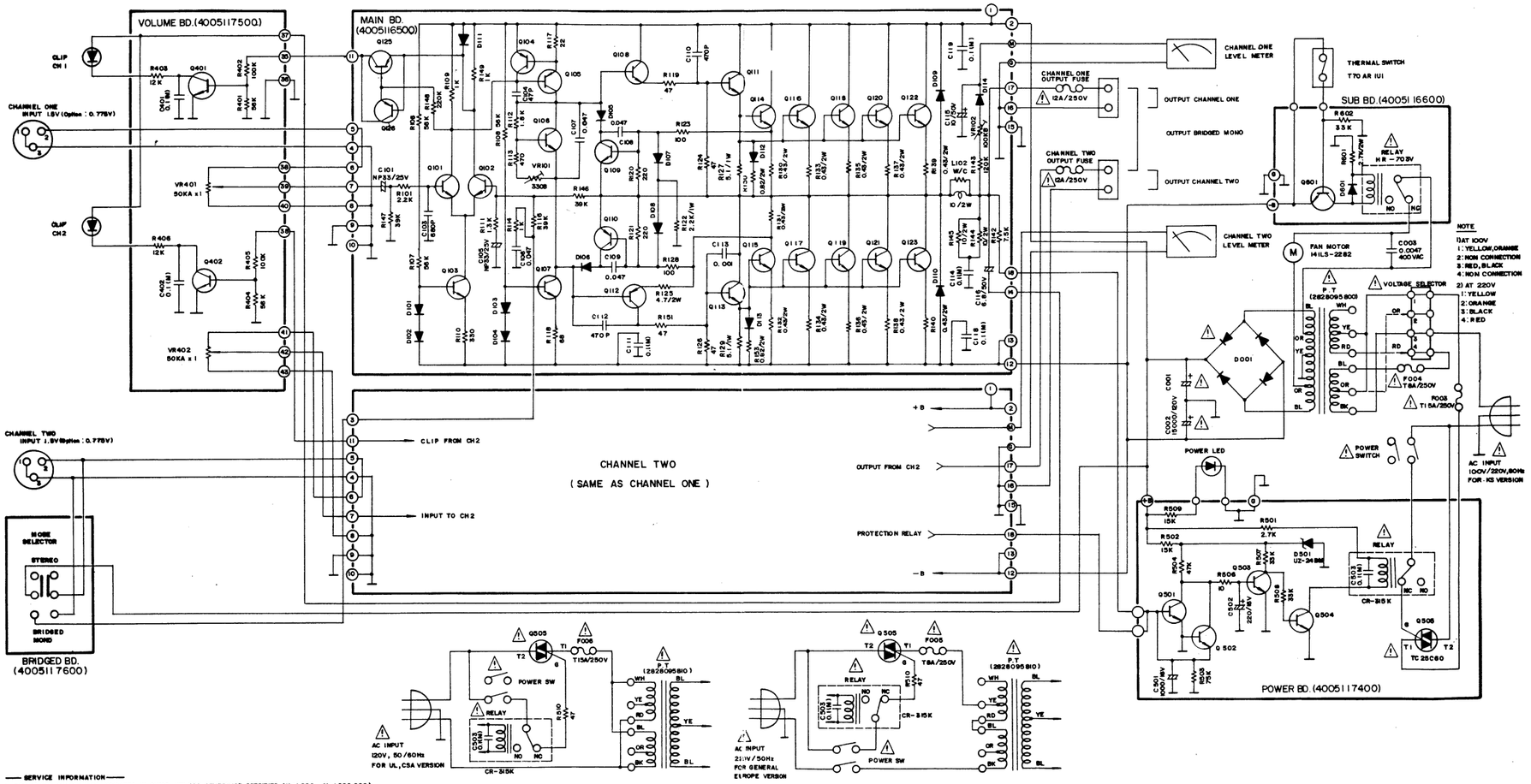
Bridged Mono Operation

1. Set Mode Selector to MONO.
2. Connect a mono input signal to channel one input jack.
3. Connect the speaker load to the two red terminals of each channels. Please confirm the (+) terminal of speaker to channel one and the (–) terminal to channel two.
4. Do not use the black terminals of each channel.
5. Please notice to connect the speaker impedance 8 ohm or above.
6. And adjust the channel one volume not to illuminate the clip LEDs of front panel.

Specifications

MODEL	MA-410	MA-610	MA-910
Rated Output Power at 8 ohms, 1KHz (Bridged Mono) at 8 ohms, 1KHz (Stereo per CH) at 4 ohms, 1KHz	 260W 100W 150W	 560W 175W 280W	 700W 300W 400W
Total Harmonic Distortion	0.025%		
Frequency Response (–0.5dB)	20~20000 Hz		
Signal to Noise Ratio	110 dB		
Input Sensitivity	1.5V		
Input Impedance	15 Kohms		
Channel Separation at 1 KHz	80 dB		
Power Consumption	410W	560W	1050W
Dimensions	483(W)x133(H)x385(D)mm		483(W)x177(H) x385(D)mm
Weight (Net)	18 Kg	19 Kg	27 Kg
Power Requirement	AC100V/120V/220V/240V, 50Hz/60Hz		

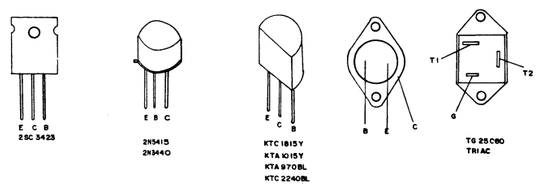
MODEL MA-910



—— SERVICE INFORMATION ——

1. RESISTANCE VALUES ARE INDICATED IN OHMS UNLESS OTHERWISE SPECIFIED. (K=1,000, M=1,000,000)
2. CAPACITANCE VALUES ARE SHOWN IN MICROFARADS UNLESS OTHERWISE NOTED. (M MICRO-MICROFARADS)
3. ALL VOLTAGES ARE REFERED TO GROUND UNDER THE FOLLOWING CONDITIONS. AC : R M S
4. —— PRECAUTION ——
   - A) ALL COMPONENTS MARKED ⚠ MUST BE REPLACED ONLY WITH ORIGINAL TYPE SPECIFIED BY THE MANUFACTURER, DOING WON PA SOUND AND INSTALLED AS THE ORIGINAL WITH SPACERS AND POSITIONED AWAY FROM ADJACET COMPONENTS WHERE APPLICABLE.
   - B) ALL SOLDERING MUST BE DONE IN A PROFESSIONAL MANNER USING SOLDER WITH RESIN CORE ONLY.
   - C) ALL COVES, SHIELD AND INSULATING SPACERS MUST BE REPLACED BEFORE RETURNING APPLIANCE TO CUSTOMER.
   - D) A DAMAGED POWER SUPPLY CORD MUST BE REPLACED BEFORE RETURNING APPLIANCE TO CUSTOMER.
   - E) A DIELECTRIC TEST CONSISTING OF 1500VAC 60HZ IS TO BE APPLIFIED BETWEEN BOTH BLADES OF THE POWER SUPPLY CORD ATTACHMENT PLUG AND THE EXPOSE CONDUCTIVE SURFACE OF THE APPLIANCE FOR A PERIOD OF NOT LESS THAN ONE SECOND BEFORE RETURNING TO APPLIANCE TO CUSTOMER.
   - F) THE -WW- MARKED RESISTORS ARE MOUNTING ABOVE THE P.C.B ON SLEEVES.

Q505 : TRIAC TC25C60
Q101 - Q103, Q401, Q402, Q511 - Q504, Q601 : KTC2240BL
Q104, Q110 : KTC1015Y
Q105, Q112 : 2N5415
Q107, Q108 : 2N3440
Q109 : KTC1815Y
Q111, Q113 - Q123 : 2SD424
Q125, Q126 : KTA970BL
Q106 : 2SC3423
D101 - D108, D111, D114 : CDG24
D109, D110, D113 : IN4004
D601, D001 : PB252



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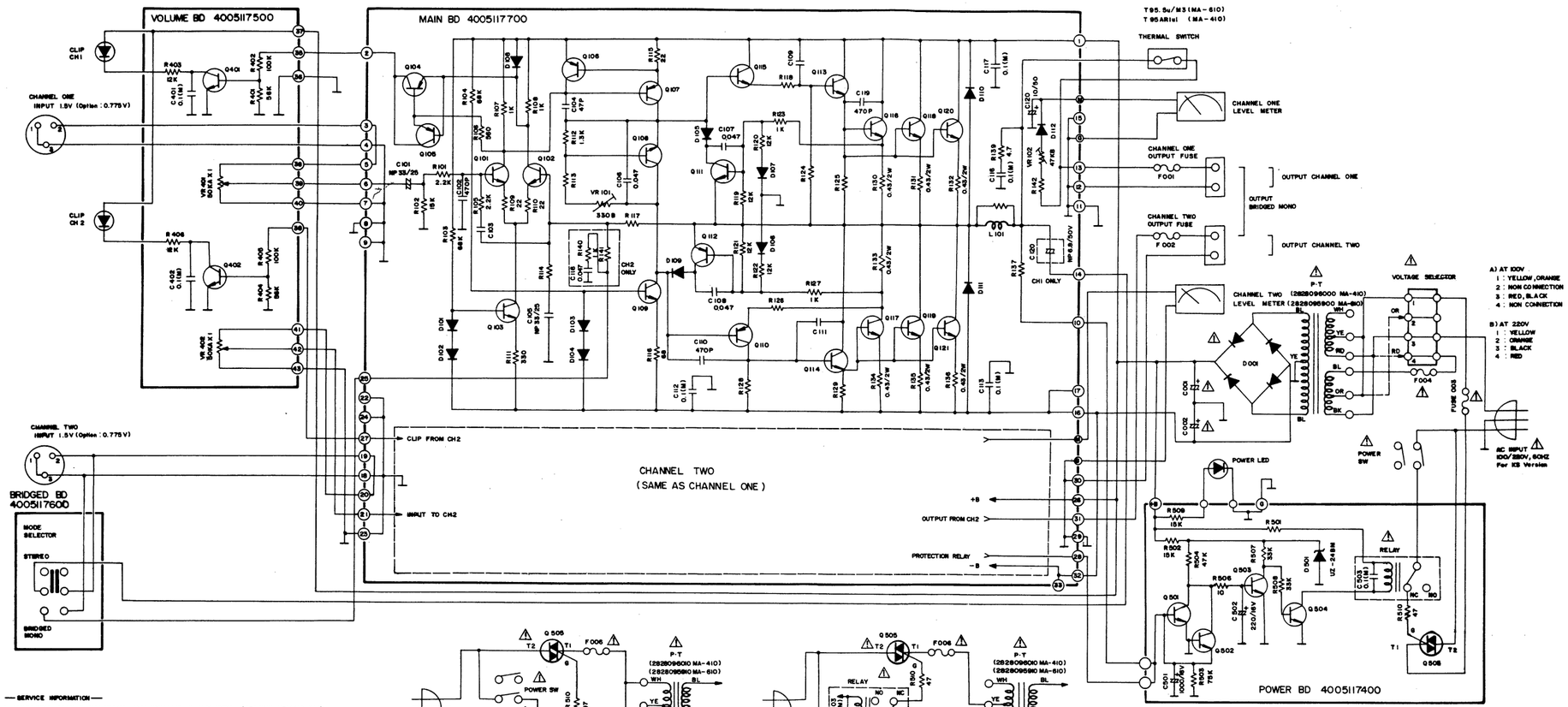
MODEL MA-410
MA-610

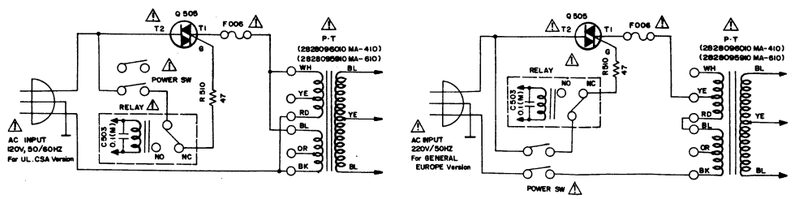


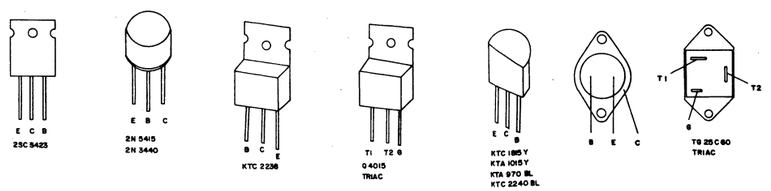
— SERVICE INFORMATION —

1. RESISTANCE VALUES ARE INDICATED IN OHMS UNLESS OTHERWISE. (K=1,000, M=1,000,000)
2. CAPACITANCE VALUES ARE SHOWN IN MICROFARADS UNLESS OTHERWISE NOTED. (M= MICRO- MICROFARADS)
3. ALL VOLTAGE ARE REFERED TO GROUND UNDER THE FOLLOWING CONDITIONS.
   AC : RMS
4. — PRECAUTION —
   A) ALL COMPONENTS MARKED ⚠ MUST BE REPLACED ONLY WITH ORIGINAL TYPE SPECIFIED BY THE MANUFACTURER, DOING WON PA SOUND AND INSTALLED AS THE ORIGINAL WITH SPACERS AND POSITIONED AWAY FROM ADJACENT COMPONENTS WHERE APPLICABLE.
   B) ALL SOLDERING MUST BE DONE IN A PROFESSIONAL MANNER USING SOLDER WITH RESIN CORE ONLY.
   C) ALL COVERS, SHIELD AND INSULATING SPACERS MUST BE REPLACED BEFORE RETURNING APPLIANCE TO CUSTOMER
   D) A DAMAGED POWER SUPPLY CORD MUST BE REPLACED APPLIANCE TO CUSTOMER.
   E) A DIELECTRIC TEST CONSISTING OF 1500V AC 60Hz IS TO BE APPLIED BETWEEN BOTH BLADES OF THE POWER SUPPLY CORD ATTACHMENT PLUG AND THE EXPOSE CONDUCTIVE SURFACE OF THE APPLIANCE FOR A PERIOD OF NOT LESS THAN ONE SECOND BEFORE RETURNING TO APPLIANCE TO CUSTOMER.
   F) THE -≷WW≷- MARKED RESISTORS ARE MOUNTING ABOVE THE P.C.B ON SLEEVES.

— NOTE —

Q101 – Q103 Q401 – Q402 Q501 – Q504	KTC 2240 BL		
Q104 , Q105	: KTA 970 BL	Q108	: 2SC3423
Q106 , Q112	: KTA 1015Y	Q116 – Q121	: 2SC424
Q111	: KTC1815Y	D101 – D108	CD 626
Q107, Q110	: 2N5415	D112	
Q109, Q115	: 2N3440	D110, D111	: IN4004
Q113 , Q114	: KTC2238Y	D001	: PB 252





NOTES

NO / MODEL	C103	C109	C111	C 001 C 002	F001 F 002	F003 F006	F005 F 005	R 501	R113	R#4	Q 505
MA-410	0047	220 P	330P	10000pF /80V	6A / 250V	6A / 250V	4A/ 250V	1.5K	1K	560	TRIAC Q 4015
MA-610	47 P	470P	0.001	10000pF /100V	8A/ 250V	15A/ 250V	8A/ 250V	1.8K	820	680	TRIAC

NO / MODEL	R117	R118	R124	R125	R126	R128	R129	R137	R#1	R142
MA-410	10K	120	220	3.3K	120	220	3.3K	4.7K	10K	100K
MA-610	15K	39	100	39	39	100	39	7.5K	18K	75K

OPTION

Q120, Q121, R132, R136 : MA - 610 ONLY